

## SPECIFICATIONS

Commercial
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#### Applications:

High strength structural components for aircraft , military vehicles and bridges, weapons manufacture, structural applications.

#### Characteristics:

Heat treatable alloy. High mechanical strength slightly higher than 2011 and 2017A.

## CHEMICAL COMPOSITION

BS 2L93(1971) Alloy L93		
Element	% Present	
Copper (Cu)	3.9 - 5	
Manganese (Mn)	0.4 - 1.2	
Silicon (Si)	0.5 - 0.9	
Magnesium (Mg)	0.2 - 0.8	
Iron (Fe)	0.5 max	
Titanium + Zirconium (Ti+Zr)	0.2 max	
Zinc (Zn)	0.2 max	
Nickel (Ni)	0.2 max	
Chromium (Cr)	0.1 max	
Tin (Sn)	0.05 max	
Lead (Pb)	0.05 max	
Aluminium (Al)	Balance	

## ALLOY DESIGNATIONS

Aluminium alloy L93 - 2014A is covered by Standard BS EN 2100 and has similarities to the following standard designations and specifications **but may not be a direct equivalent:** 

2014 / 2014A AMS 4029

#### **TEMPER TYPES**

The most common tempers for L93 - 2014A aluminium are:

- T4 Solution heat treated and naturally aged to a substantially stable condition
- T6 Solution heat treated and artificially aged
- T651 Solution heat treated, stress relieved by stretching then artificially aged

### SUPPLIED FORMS

L93-2014A aluminium is supplied in Plate

Plate

### GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2800 g/cm <sup>3</sup>	
Melting Point	640 °C	
Thermal Expansion	22.8 x10 <sup>-6</sup> /K	
Modulus of Elasticity	73000 GPa	
Thermal Conductivity	134 - 135 W/m.K	

#### MECHANICAL PROPERTIES

These Mechanical Properties apply to plate in the T651 temper

Thickness (mm)	Proof strength (Min)	Tensile Strength (Min)	Elongation % (Min)
Over 6 up to & incl. 12.5	410	460	7
Over 12.5 up to & incl. 25	410	460	6
Over 25 up to & incl. 40	400	450	5
Over 40up to & incl. 63	390	430	5
Over 63 up to & incl. 90	390	430	4
Over 90 up to & incl. 115	370	420	4
Over 115 up to & incl.140	350	410	4

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## CONTACT

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#### **REVISION HISTORY**

Datasheet Updated 09 January 2014

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