

SPECIFICATIONS

Commercial	3103
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Applications:

Equipment for heating and cooling: heat exchangers, air condition evaporators, motor vehicle radiators, aircraft and military components, freezer linings, office equipment. Tubing, piping. Cladding alloy. Pressure vessels.

Characteristic Properties:

Very good resistance to atmospheric corrosion. Very good weldability. Good formability by pressing, drawing and roll forming. Medium strength alloy. Better mechanical properties (in particular at elevated temperatures) than 1xxx-alloys. Properties very close to those of 3003.

Precautions and Warnings:

Actual performance requires careful design of tools, lubrication and metal surface condition.

CHEMICAL COMPOSITION

BS 4L59(1985)
Alloy L59

Element	% Present
Manganese (Mn)	0.9 - 1.5
Iron (Fe)	0.7 max
Silicon (Si)	0.5 max
Magnesium (Mg)	0.3 max
Zinc (Zn)	0.2 max
Others (Total)	0.15 max
Copper (Cu)	0.1 max
Titanium + Zirconium (Ti+Zr)	0.1 max
Chromium (Cr)	0.1 max
Other (Each)	0.05 max
Aluminium (Al)	Balance

The material shall be supplied cold rolled (H16) or cold rolled and partially annealed (H26).

ALLOY DESIGNATIONS

Aluminium alloy L59 - 3103 is covered by Standard BS EN 4L59 (1985)

TEMPER TYPES

The most common tempers for L59 - 3103 aluminium are:

- H16 - Work hardened by rolling to three-quarter hard, not annealed after rolling
- H26 - Work hardened by rolling then annealed to three-quarter hard

SUPPLIED FORMS

L59 - 3103 aluminium is supplied in the following forms:

- Sheet
- Strip

GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.61 g/cm ³
Melting Point	655 °C
Thermal Expansion	23.1 x10 ⁻⁶ /K
Modulus of Elasticity	69.5 GPa
Thermal Conductivity	160 W/m.K
Electrical Resistivity	42 % IACS

MECHANICAL PROPERTIES

BS 4L59(1985)
Sheet
0.4mm to 0.8mm

Property	Value
Elongation A50 mm	2 Min %
Tensile Strength	160 Min - 195 Max N/mm ²

Mechanical properties relate to material with a nominal thickness of 0.4mm up to and including 0.8mm. The specification contains other values for different material thicknesses.

CONTACT

Address: (incorporated in the USA)
Tel: +44 (0)1371 811 642
Email: info@aerometalsalliance.com

REVISION HISTORY

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DISCLAIMER

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