

SPECIFICATIONS

Commercial 5251 - Obsolete

Applications:

Nameplates, traffic (road) signs, architectural paneling. Welded tubes, chemical industry, irrigation. Offshore applications, welded structures. Pressure vessels, boilermaking.

Characteristic Properties:

Very good corrosion resistance to seawater and marine and industrial atmosphere. Very good weldability. Medium to high strength alloy for sheet products slightly lower than 5086. Medium high fatigue strength. Good cold formability.

CHEMICAL COMPOSITION

BS 3L80(1985) Alloy L80		
Element	% Present	
Magnesium (Mg)	1.7 - 2.4	
Iron (Fe)	0.5 max	
Manganese (Mn)	0.1 - 0.5	
Silicon (Si)	0.4 max	
Chromium (Cr)	0.15 max	
Copper (Cu)	0.15 max	
Others (Total)	0.15 max	
Titanium (Ti)	0.15 max	
Zinc (Zn)	0.15 max	
Other (Each)	0.05 max	
Aluminium (Al)	Balance	

The material shall be supplied annealed (O).

ALLOY DESIGNATIONS

Aluminium alloy BS L80 - 5251 is covered by standard BS EN 3L80 (1985)

TEMPER TYPES

The most common tempers for L80 - 5251 aluminium are: • O - Soft SUPPLIED FORMS

L80 - 5251 is supplied in the following forms:

- Sheet
- Strip

GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.69 g/cm ³
Melting Point	650 °C
Thermal Expansion	23.6 x10 ⁻⁶ /K
Modulus of Elasticity	70.0 GPa
Thermal Conductivity	149 W/m.K
Electrical Resistivity	37.5 % IACS

MECHANICAL PROPERTIES

BS 3L80(1985) Sheet 0.4mm to 2.6mm	
Property	Value
Elongation A50 mm	18 Min %
Tensile Strength	160 Min - 200 Max N/mm2
0.2% Proof Stress	60 Min N/mm2

Mechanical properties relate to material with a nominal thickness of 0.4mm up to and including 2.6mm. The specification contains other values for different material thicknesses.

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REVISION HISTORY

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